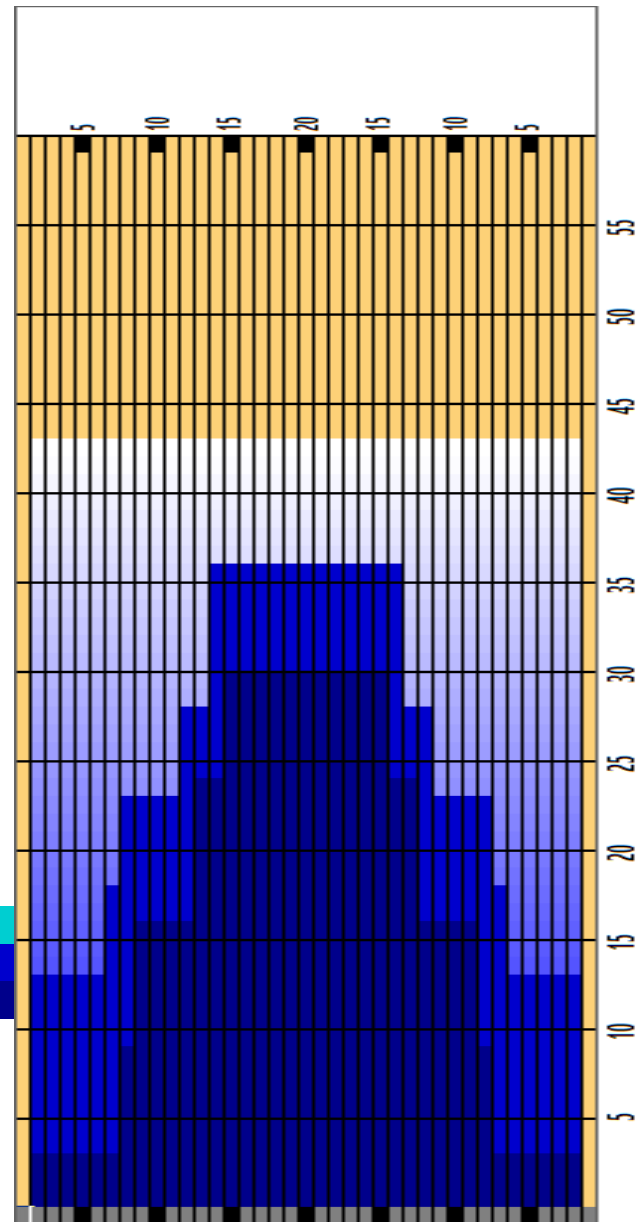


Oil Pattern Distance	43	Reverse Brush Drop	43	Oil Per Board	45 ul
Forward Oil Total	13.365 mL	Reverse Oil Total	11.295 mL	Volume Oil Total	24.66 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	4995
2	8L	8R	2	18	A	50	3.9	9.0	5.1	2250
3	9L	9R	3	18	A	69	9.0	16.6	7.6	3105
4	13L	13R	3	18	A	45	16.6	24.2	7.6	2025
5	15L	15R	2	22	A	22	24.2	30.4	6.2	990
6	2L	2R	0	22	A	0	30.4	38.0	7.6	0
7	2L	2R	0	26	A	0	38.0	43.0	5.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	43.0	36.0	-7.0	0
2	14L	14R	3	18	B	39	36.0	28.4	-7.6	1755
3	12L	12R	2	18	B	34	28.4	23.3	-5.1	1530
4	8L	8R	2	18	B	50	23.3	18.2	-5.1	2250
5	7L	7R	2	18	B	54	18.2	13.1	-5.1	2430
6	2L	2R	2	14	B	74	13.1	9.2	-3.9	3330
7	2L	2R	0	14	B	0	9.2	0.0	-9.2	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance        NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.44	1.74	1.06	1.06	1.74	4.44

